

TRUMPF thick sheet nibblers

Our thick sheet metal nibblers are ideal for coil cutting as well as container and tank assembly and disassembly. Can easily handle even the toughest cases. For example, it cuts over weld seams and bends of up to 90°.



Particular strengths:

- **Thick sheet nibblers up to a sheet thickness of 3.5 mm**

Equipped with a hollow round punch for 360° rotation on the spot. For the greatest manoeuvrability.

- **Area of application from 3.5 mm sheet thickness**

Ideal for cuts across edges, welding seams and doubled sheets.

- **Thick sheet nibblers from a sheet thickness of 3.5 mm**

Equipped with a robust rectangular punch, the highest level of profile flexibility is guaranteed.

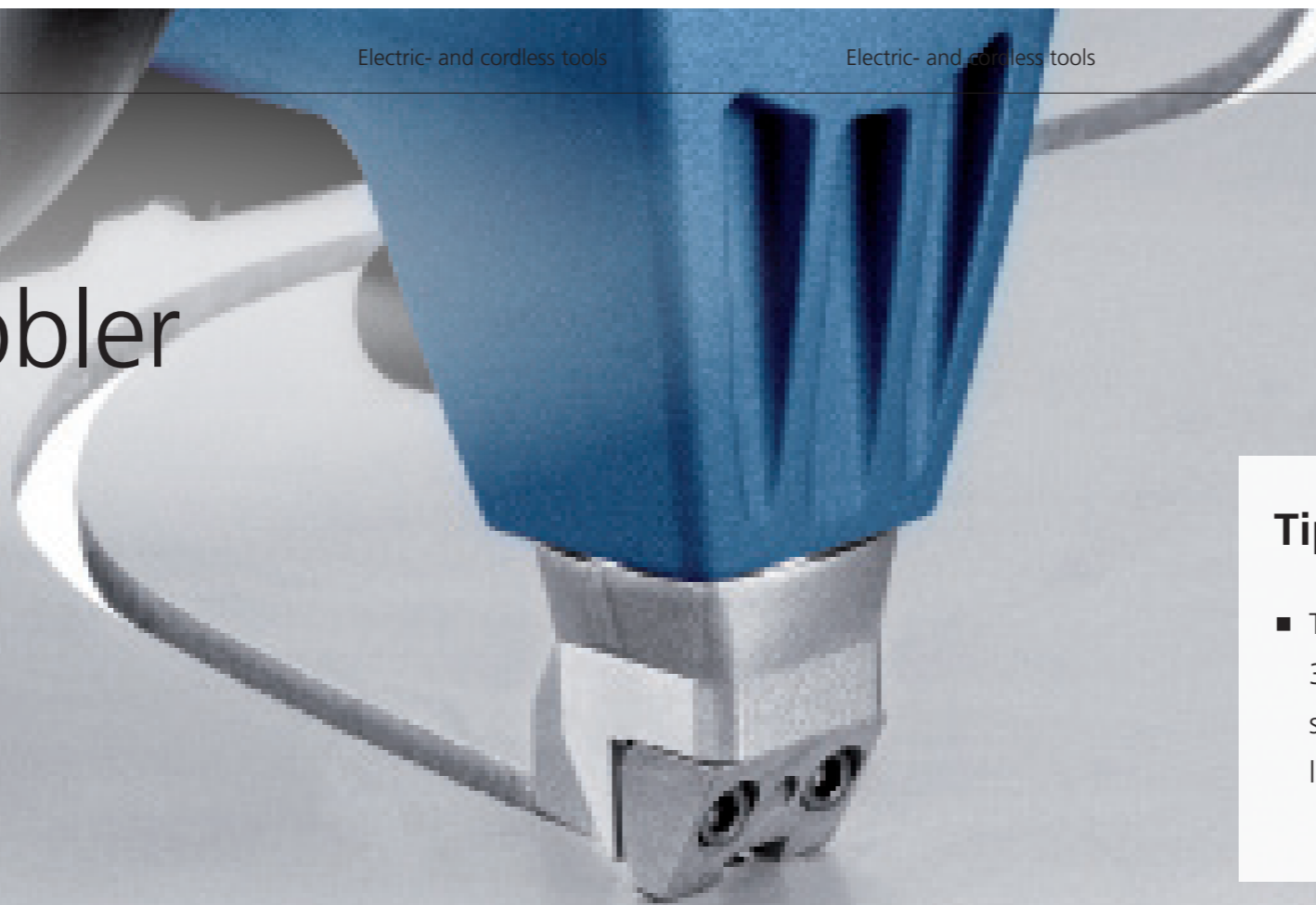
- **Area of application up to 3.5 mm sheet thickness**

Ideal for tank assembly and disassembly. For cutting across edges and bevelled sheets, welding seams and doubled sheets.

- **Distortion-free work without exertion**

Using the thick sheet nibblers, you can work without feed force, distortion or sparks.

Overview thick sheet nibbler



Tips:

- TruTool N 350 is equipped with a hollow round punch for 360° rotation on the spot. The profile nibblers from 5 mm sheet thickness have a rectangular punch; for the highest level of profile mobility.

Overview thick sheet nibblers TruTool



Technical data				
Max. sheet thickness				
Steel 400 N/mm ²	mm	3.5	5	7
Start hole diameter	mm	30	41	50
Working speed	m/min	1.4	1.5	1.3
Weight	kg	3.7	3.9	8.3
Product features				
3 cutting directions		X		
4 cutting directions			X	X
Handle option				X
2 gears				
Country / order numbers				
DE		1893379	1893384	1773548
CH		1893380	1893385	1773547
GB		1893381	1893386	1773546
USA		1893382	1893387	1773545

Overview thick sheet nibblers TruTool



Technical data			
		1 st gear	2 nd gear
Max. sheet thickness			
Steel 400 N/mm ²	mm	10	8
Start hole diameter	mm	75	75
Working speed	m/min	1	1.6
Weight	kg	14.7	
Product features			
3 cutting direction			
4 cutting direction			X
Handle option			
2 gears			X
Country / order numbers			
DE		2223211	
CH		2243308	
GB		2243310	
USA		2243311	

TruTool N 350



Technical data		
Max. sheet thickness		
Steel 400 N/mm ²	mm	3.5
Steel 600 N/mm ²	mm	2.3
Steel 800 N/mm ²	mm	1.8
Aluminium 250 N/mm ²	mm	3.5
Working speed	m/min	1.4
Start hole diameter	mm	30
Smallest radius	mm	7
Rated input power	W	1400
Weight (without cable)	kg	3.7
Length/height	mm	381/227

Included accessories

Punch standard (integrated), die standard (integrated), grip, lubricating grease G1, TRUMPF Box M3

Product features

- 3 cutting directions
- Hollow round punch: The machine can be rotated on the spot. For maximum manoeuvrability
- Ideal for interior cutouts and notching
- Punch and die can be replaced without tool

Consumables

Punch standard	Punch CR	Die standard	Die CR
2260195 1264151 set of 2	2260196 1264181 set of 2	2260192 1264182 set of 2	2260197 1264187 set of 2

Consumables

Punch standard	1 piece 2260195 set of 2, 1264151
Punch CR	1 piece 2260196 set of 2, 1264181
Die standard	1 piece 2260192 set of 2, 1264182
Die CR	1 piece 2260197 set of 2, 1264187
Set (2x punch, 1x die standard)	0127854

Accessories

Chip bag	0097210
Grip	0974659
Hanging hook	0097208
Distance sleeve	0110104
Lubricating grease G1	25 g 0344969
Punch and nibble oil (steel)	500 ml 0103387
Punch and nibble oil (aluminium)	1000 ml 0125874
TRUMPF Box M3	1770951

TruTool N 500



Technical data		
Max. sheet thickness		
Steel 400 N/mm ²	mm	5
Steel 600 N/mm ²	mm	3.2
Steel 800 N/mm ²	mm	2.5
Aluminium 250 N/mm ²	mm	7
Working speed	m/min	1.5
Start hole diameter	mm	41
Smallest radius	mm	90
Rated input power	W	1400
Weight (without cable)	kg	3.9
Length/height	mm	381/235

Included accessories

Punch5 / P5 (integrated), die 5 (integrated), grip, screwdriver SW 4, Lubricating grease G1, TRUMPF Box M3

Product features

- 4 cutting directions can be adjusted without using tools
- Equipped with a rectangular punch for maximum profile mobility
- Ideal for hard to reach areas and able to cut over edges and welding seams
- Minimum effort; work without feed force
- Versatile nibbler; extremely powerful despite the light weight
- Also perfect for processing stainless steel

Consumables

Punch 5/P5	Punch 2/3	Die 2	Die 3	Die 5	Die P5
2260199 1453365 set of 5	2260198 1453366 set of 2 1453367 set of 5	1884952 1264189 set of 2	1884951 1264172 set of 2	1884930 1264132 set of 2	1884929 1264150 set of 2

Consumables

Punch 5/P5 (till 5 mm)	1 piece 2260199 set of 5, 1453365
Punch 2/3 (till 5 mm)	1 piece 2260198
Punch 2/3 (till 5 mm)	set of 2, 1453366 set of 5, 1453367
Die 2 (till 2 mm)	1 piece 1884952 set of 2, 1264189
Die 3 (till 3 mm)	1 piece 1884951 set of 2, 1264172
Die 5 (till 5 mm)	1 piece 1884930 set of 2, 1264132
Die P5 (profile steel 3–5 mm)	1 piece 1884929 set of 2, 1264150
Set standard (2x punch 5/P5, 1x die 5)	1453368
Set P5 (2x punch 5/P5, 1x die P5)	1453369

Accessories

Punch guide	1 piece 1884928 set of 2, 1264364
Chip bag	0103557
Chip box	1646281
Hanging hook	0097208
Grip	0974659
Screwdriver SW 4	0067849
Lubricating grease G1	25 g 0344969
Punch and nibble oil (steel)	500 ml 0103387
Punch and nibble oil (aluminium)	1000 ml 0125874
TRUMPF Box M3	1770951

TruTool N 700



Technical data		
Max. sheet thickness		
Steel 400 N/mm ²	mm	7
Steel 600 N/mm ²	mm	5
Steel 800 N/mm ²	mm	3.5
Aluminium 250 N/mm ²	mm	10
Working speed	m/min	1.3
Start hole diameter	mm	50
Smallest radius	mm	140
Rated input power	W	1600
Weight (without cable)	kg	8.3
Length/width	mm	468/319

Included accessories

Punch standard (integrated), die 7 (integrated), bow handle, compact handle, hex head wrench SW 5, lubricating grease G1, setting gauge, TRUMPF Box L2

Product features

- 4 cutting directions can be adjusted without using tools
- Rectangular punches: ideal for cutting over edges and welding seams
- Minimum effort; work without feed force
- Two quickly exchangeable handles; suited to the most varied work situations

Consumables

Punch standard	Punch CR	Die 5	Die 7	Die P7	Wearing plate
2260200 1264117 set of 2 1264119 set of 5	2260201 1264414 set of 2 1264415 set of 5	1884879 1264173 set of 2	1884878 1264137 set of 2 1264139 set of 5	1884877 1264174 set of 2	2260202 1264373 set of 2 1264374 set of 5

Consumables

Punch standard	1 piece 2260200
Punch standard	set of 2, 1264117 set of 5, 1264119
Punch CR	1 piece 2260201
Punch CR	set of 2, 1264414 set of 5, 1264415
Die 5 (3–5 mm)	1 piece 1884879 set of 2, 1264173
Die 7 (5–7 mm)	1 piece 1884878
Die 7 (5–7 mm)	set of 2, 1264137 set of 5, 1264139
Die P7 (profile steel 5–7 mm)	1 piece 1884877 set of 2, 1264174
Wearing plate	1 piece 2260202
Wearing plate	set of 2, 1264373 set of 5, 1264374

Accessories

Punch guide	1 piece 2260203 set of 2, 1264366
Chip bag	0109275
Bow handle	1279590
Compact handle	1279618
Setting gauge	1411767
Hex head wrench SW 5	0373324
Lubricating grease G1	25 g 0344969
Punch and nibble oil (steel)	500 ml 0103387
Punch and nibble oil (aluminium)	1000 ml 0125874
TRUMPF Box L2	1763686

TruTool N 1000



Technical data			
		1 st gear	2 nd gear
Max. sheet thickness			
Steel 400 N/mm ²	mm	10	8
Steel 600 N/mm ²	mm	7	5
Steel 800 N/mm ²	mm	5	4
Aluminium 250 N/mm ²	mm	12	10
Working speed	m/min	1	1.6
Start hole diameter	mm	75	75
Smallest radius	mm	300	300
Rated input power	W	2600	2600
Weight (without cable)	kg	14.7	14.7
Length/width	mm	642/302	

Included accessories

Punch standard (integrated), die 10 (integrated), grip, box for small parts, hex head wrench SW 5, hex head wrench 6 mm, lubricating grease S1, punch and nibble oil für steel, setting gauge, carrying case

Product features

- 4 cutting directions can be adjusted without using tools
- Rectangular punches: ideal for cutting over edges and welding seams
- Minimum effort; work without feed force
- Powerful heavy-duty nibbler designed to be used on thick sheets
- 2-speed motor: The appropriate gear can be selected depending on material thickness, strength and type of workpiece.
- 180° rotating handle for perfect machine control

Consumables

Punch Standard	Punch CR	Punch Heavy Duty	Die 5	Die 7	Die 10	Die P10	Wearing plate
2260113 1264155 set of 2 1264156 set of 5	2260114 1264412 set of 2 1264413 set of 5	2285565	1884909	1884905 1264184 set of 2	1884904 1264177 set of 2	1884903 1264185 set of 2	2260115 1264375 set of 2 1264376 set of 5

Consumables

Punch standard	1 piece 2260113
Punch standard	set of 2, 1264155 set of 5, 1264156
Punch CR	1 piece 2260114
Punch CR	set of 2, 1264412 set of 5, 1264413
Punch Heavy Duty	1 piece 2285565
Die 5 (up to 5 mm)	1 piece 1884909
Die 7 (5–7 mm)	1 piece 1884905 set of 2, 1264184
Die 10 (7–10 mm)	1 piece 1884904 set of 2, 1264177
Die P10 (profile steel 7–10 mm)	1 piece 1884903 set of 2, 1264185
Wearing plate	1 piece 2260115
Wearing plate	set of 2, 1264375 set of 5, 1264376

Accessories

Punch guide	1 piece 1884906 set of 2, 1264368
Chip bag	0115215
Box for small parts	0353966
Bow handle	2010098
Setting gauge	1411767
Hex head wrench SW 5	0373324
Hex head wrench 6 mm	0118860
Lubricating grease G1	25 g 0344969
Lubricating grease S1	250 g 0385478
Punch and nibble oil (steel)	500 ml 0103387
Punch and nibble oil (aluminium)	1000 ml 0125874
Carrying case	2277078